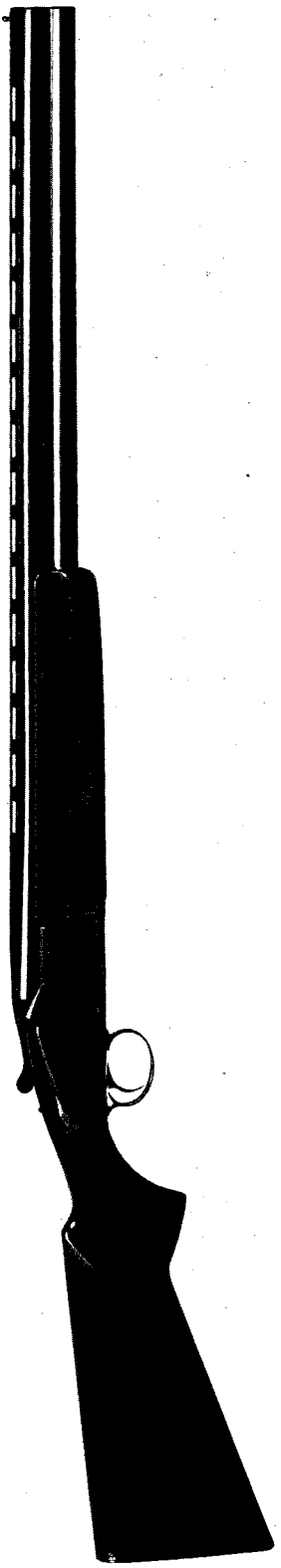
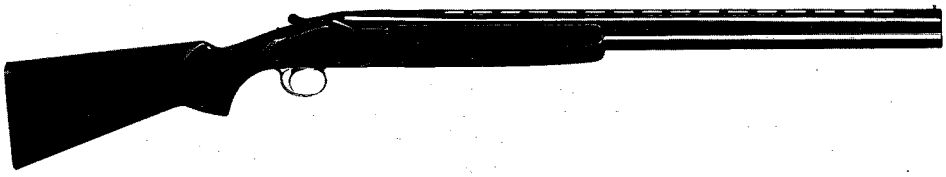
Instructions for your

Over-And-Under Shotgun



WINCHESTER X-pert Model 96



SAFETY WARNING **SAFETY WARNING:** Failure to obey a Safety Warning may result in injuries to you or to others.

HOW TO CARE FOR YOUR X-pert Model 96—Protect your gun with good gun care products, give regular attention, and it will provide you with many years of shooting fun.

SAFETY WARNING Clean inside of barrels and chambers to remove all grease and other possible obstructions before firing your X-pert Model 96.

REMEMBER—RUST IS NEGLECT—Make sure all exposed metal surfaces are coated with a film of oil. After being subjected to damp weather, thoroughly wipe out the bores, and wipe off all exposed metal surfaces. Then apply a new film of light oil.

The action of your X-pert Model 96 has been lubricated with a light viscosity petroleum distillate which has both water displacing and rust preventive properties. Gun care products featuring these qualities are commercially available in spray can applicators.

When lubrication is deemed necessary, we recommend a light application of the spray in the barrel locking plate area and sparingly into the firing pin holes in the frame, with the barrels detached and with both hammers cocked.

Conventional protective oil or grease may be applied to the exposed external metal surfaces of your X-pert Model 96 when the gun is to be stored for any lengthy period, BUT THESE TYPES OF LUBRICANTS SHOULD NEVER BE UTILIZED IN THE ACTION, AS SLUGGISH OPERATION OR DOUBLING IS APT TO RESULT.

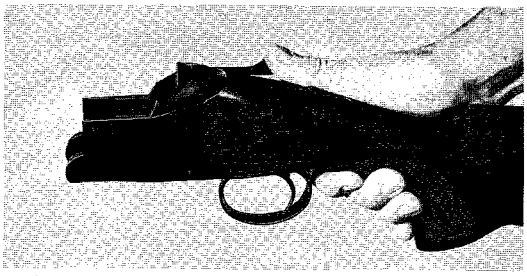
SAFETY WARNING Between seasons, apply a coat of grease to the bore and metal parts, and store in a dry place. DO NOT PLUG THE BARRELS, or store in a case that is made of a fabric or material which will absorb the lubricant from the gun.

SAFETY WARNING **ALWAYS KEEP THE MUZZLES POINTED IN A SAFE DIRECTION**

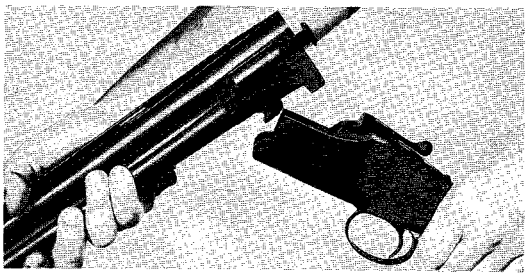
Prior to using live ammunition, familiarize yourself thoroughly with these instructions. Get accustomed to the feel of your new gun. Know the forces required to operate it, to pull the trigger and above all know the location (directly to the rear of the top lever) and the operation of the safety. For maximum safety when in the field or on the line, carry your gun open.

SAFETY WARNING To Operate the Safety—Draw the safety to the rear and the letter "S" will appear. The trigger mechanism is now disengaged. To release the safety to the firing position push the safety fully forward until the letter "S" is covered.

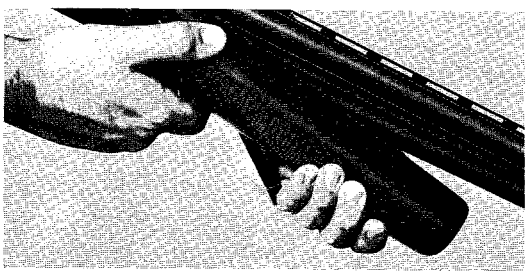
HOW TO ASSEMBLE



Open Lock—Push the top lever to the right until it latches.



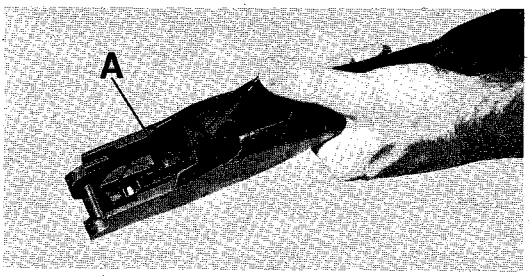
Attach, Seat and Lock Barrels—With the barrels pointed downward, place the chamber end of the barrels into the frame engaging the under side of the barrels with the hinge pin in the frame. Pivot the barrels upward, closing the breech and locking the barrels in place.



Attach and Secure Forearm—Release the forearm catch by pressing back on the latch on the forward end and swing the lever out. Engage the rear of the forearm assembly with the hinge section of the frame and pivot upward and on to the barrels. Return the forearm catch lever back to a latched position.

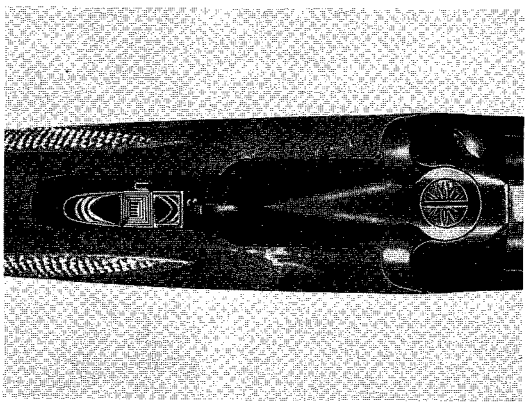
HOW TO DISASSEMBLE

Make sure your gun is not loaded and simply reverse the process used to assemble.



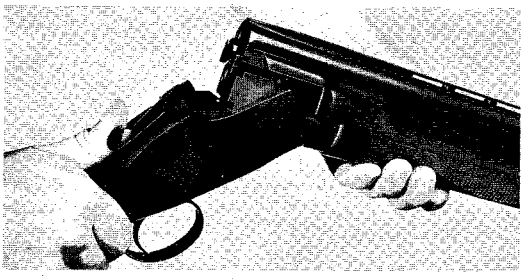
If you choose to release the locking bolt to center the top lever, push the top lever further to the right and while holding it in this position, press down the locking bolt catch (A). Then, release the top lever. The hammers may now be lowered by placing the safety in the fire position and pulling the trigger. To release the second hammer, repeat the operation of the safety and pull the trigger again.

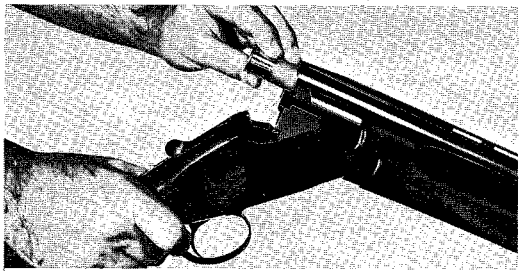
HOW TO OPERATE



SAFETY WARNING ▼ Barrel Selection—With the safety to the rear (on safe) and if you wish to fire the over (top) barrel first, slide the selector (safety) to the left. The letter "O" will appear to the right of the safety.

If you choose to fire the under (lower) barrel first, slide the selector to the right exposing the letter "U" on the left side of the safety.





HOW TO LOAD—USE THE CORRECT AMMUNITION REFERENCED BY THE INSCRIPTION ON THE BARREL. BEFORE LOADING YOUR GUN BE SURE ALL GREASE AND OIL HAS BEEN REMOVED FROM THE BARREL AND CHAMBER, AND THERE IS NO OBSTRUCTION.

To Load—Place the safety in the "ON" position so that the "S" appears. Push the top lever to the right and open the action by pressing down on the barrels. Insert the ammunition making sure it is of the proper gauge and length as inscribed on the barrel. Close the action and your gun is ready to fire when the safety is pushed forward.

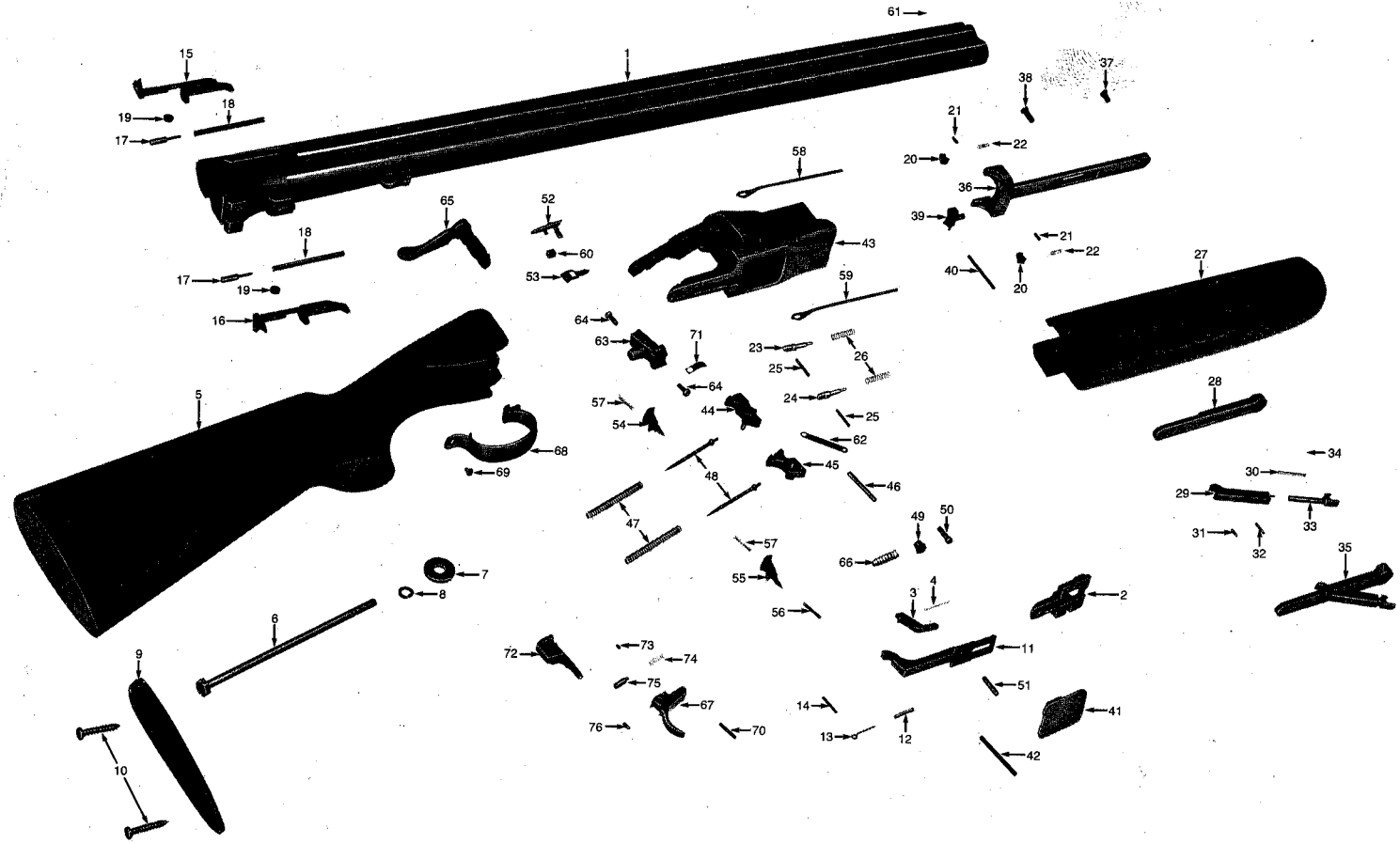
TEN COMMANDMENTS OF FIREARMS SAFETY

A good hunter is a safe hunter. He knows there is no place for horseplay in hunting. He learns and obeys the commandments of firearms safety and insists that his companions know and follow them, too.

Every hunter—whether novice or experienced outdoorsman—should review these commandments before each hunting season to be sure that his gun handling, both at home and in the field, sets a good example for others.

1. Treat every gun with the respect due a loaded gun.
2. Be sure of your target before you pull the trigger.
3. Always be sure that the barrel and action are clear of obstruction.
4. Never point your gun at anything you do not want to shoot.
5. Never leave your gun unattended unless you unload it first.
6. Avoid alcoholic beverages both before and during shooting.
7. Never climb a tree or cross a fence with a loaded gun.
8. Never shoot at a hard, flat surface or the surface of water. Make sure you have a safe backstop.
9. Carry only empty guns, taken down or with the action open, into your camp, car or home.
10. Store guns and ammunition separately, beyond the reach of children.

It is recommended that SHOOTING GLASSES be worn at all times and that EAR PROTECTION be utilized where practical.



XPERT MODEL OVER AND UNDER SHOTGUN

Specify Serial Number When Ordering

WINCHESTER-Western®
275 WINCHESTER AVENUE, NEW HAVEN, CONNECTICUT 06504

Form No. 5084-4

Parts may be ordered directly from Winchester Product Service Dept. Please specify part number, part name, serial #, gauge, chamber length, and grade (i.e., Trap, Skeet, Field, V.R., etc.).

Reference Number	Part Description
**1	Barrels
*2	Barrel Locking Plate
*3	Barrel Locking Plate Latch
4	Barrel Locking Plate Latch Spring
5	Buttstock
6	Buttstock Bolt
7	Buttstock Bolt Washer (flat)
8	Buttstock Bolt Washer (lock)
9	Buttplate
10	Buttplate Screw (2 required)
*11	Cocking Plate
12	Cocking Plate Spring
13	Cocking Plate Spring Guide Rod
14	Cocking Plate Spring Guide Rod Pin
**15	Ejector-Left Hand
**16	Ejector-Right Hand
17	Ejector Plunger (2 required)(12 gauge only)
18	Ejector Spring (2 required)(12 gauge only)
19	Ejector Retainer (2 required)(12 gauge only)
*20	Ejector Hammer Catch (2 required)
21	Ejector Hammer Catch Pin (2 required)
22	Ejector Hammer Catch Spring (2 required)
*23	Firing Pin-Upper
*24	Firing Pin-Lower
25	Firing Pin Retaining Pin (2 required)
26	Firing Pin Spring (2 required)
27	Forearm
28	Forearm Plate Lower
29	Forearm Catch
30	Forearm Catch Spring
31	Forearm Catch Stop Pin
32	Forearm Catch Retaining Pin
33	Forearm Catch Release
34	Forearm Catch Release Retaining Screw
35	Forearm Plate Lower-Complete, Comprises: Forearm Plate Lower, Forearm Catch, Forearm Catch Spring, Forearm Catch Stop Pin, Forearm Catch Retaining Pin, Forearm Catch Release, & Forearm Catch Release Retaining Screw
*36	Forearm Plate-Upper
37	Forearm Plate Screw-Front
38	Forearm Plate Screw-Rear
*39	Forearm Hinge Block
40	Forearm Hinge Block Pin
**41	Frame Plate-Bottom
42	Frame Plate-Bottom-Pin
**43	Frame
*44	Hammer-Left
*45	Hammer-Right
46	Hammer Pin
47	Hammer Spring (2 required)
48	Hammer Spring Guide Rod (2 required)
*49	Locking Pin Catch
50	Locking Pin Screw
51	Pinion Screw
*52	Safety Button
53	Safety Button Spring
*54	Sear-Left
*55	Sear-Right
56	Sear Pin
57	Sear Spring (2 required)
*58	Selective Ejector Rod-Left
*59	Selective Ejector Rod-Right
60	Selective Filler Block
61	Sight-Front
62	Spacer-Anti-Doubling
*63	Tang Spacer
*64	Tang Spacer Screw (2 required)
**65	Top Lever Set
66	Top Lever Spring
*67	Trigger
*68	Trigger Guard
69	Trigger Guard Screw
70	Trigger Pin
71	Trigger Recovery Spring
*72	Trigger Sear Catch
73	Trigger Sear Catch Pin
74	Trigger Spring
*75	Trigger Swivel Plunger
76	Trigger Swivel Plunger Stop Pin

** Sold for factory installation only — return complete firearm.

* Sold only to gunsmiths who have executed an agreement with us — otherwise for factory installation only.